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15 December 1950

SUBJECT The Bohlen Gasoline Plant

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1#(2 drawings 2 photostats)

SUPPLEMENT TO REPORT NO.

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25X1C 25X1C 25X1C The Boehlen (N 52/K 29) Jasoline Clant, along with the Pochlen Cower Plant and the Browncoal wine and Briquette Pressing Flant, belongs to the Poehlen SAG. This SAG in turn is under the Toplivo, the SAG for the Fuel Industry. a Aussian, is the manager of the Toplivo SAG, and, according to a February 1950 official announcement for the city and district of Leipzig, Burtsev Serge Russian, has been appointed commanager. The Toplivo Administrative Office, which was formerly in building 237 of the Mochlen Gasoline Plant, was moved to 9 warkt in Loipzig at the beginning of March 1950. (1)

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- 2. The German general management of the three Boehlen plants has meanwhile moved into building 237. In connection with a general reduction of personnel, the administration of all three plants has been combined. practly the cultural manager, is the general manager of the three plants. He succeeded who early in 1950 was given a position at the Main Administration of coal Mining in Zwickau (N 52/K 34). The former manager of the power plant also left on 1 March 1950 and was appointed professor at the Institute of Technology in Drasden. (2) His successor is unknown.
- 3. In January 1950 the Roehlen Gasoline Plant was reorganized according to the following orders issued by the general manager of the Toplivo SAG:

Order No 97, establishing the planning department. Order No 70, establishing the department for work, wages and standardization.

Order No 54, delimitating the competence of the chief accountant. Order No 58, reorganizing the mobile installations.

The reorganization is also based on various orders of the manager of the Gasoline Plant. The following system of letter designation has been intro-

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One capital letter: One capital and one small letter: Two capital letters: Three canital letters: Four capital lettera:

management (Direktion) department (Abteilung) section (Gruppe) subsection (Untergruppe) office (Arbeitsbereich byw. Rucro)

There are the following new designations for the various managements and departments:

: Chief management (formerly IL)

Pd : Planning department (formerly PVD)

Fd : /inancial control copartment (formerly "A)

: Operational management (formerly MA)

: Rechnical management (formerly TA)

: Themical research (forterly CA) management

: Administrative management (formerly KA)

: -anagement for social wolfare (formerly V/.)

: Gultural management (for orly Ki) PvD: Personnel department (for arly PA)

Na : Itandardization department (formerly ALM)

IZ : Lugineer center (formerly IZ),

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8. Many employees were dismissed in connection with these incidents. For example, on 28 February 1950 fifty clerks and workers in the power plant were given notice. All of those discharged had either been members of the Nazi Party or PWs of the Americans, British, or French. (5)

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Comments. bee Annexes Ia and Ib for sketches of the Boehlen Gasoline Plant's western and eastern sections respectively. The information provided in these annexes does not always agree with the report's paragraph 4,

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(2)See Annex 2 for photograph of Mokhov.

See

See Annex 3 for photostat of Order 1/50

no new information on the production of the Boehlen Casoline Plant. According to a previous report, the plant produced a total of 210,000 metric tons of liquid fuels in 1949. This production corresponds to an output of about 265,000 tons of primary products. See Since the total capacity of this hydrogenation plant has been reported in the past as 240,000 tons of primary products, it would seem that the capacity of the plant was increased by 25,000 tons during 1949. Estimates of the annual production of aviation gasoline at Bochlen vary between 60,000 tons and 120,000 tons. The Roehlen Casoline Plant is the only Soviet Cone hydrogenation plant definitely known to produce aviation gasoline.

4 Annexes: 4 - 2 sketches 2 photostats

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Legend to Annexes Ia and Ib of

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The numbers used in the sketches are the official designations of the buildings. As indicated in the report, numbers 1 to 200 are assigned to buildings in the old plant which is sketched in Annex 16. Numbers above 200 belong to buildings in the new plant, sketched in Annex 1a. Buildings in the 400 series are part of the light gasoline installation.

legend is incomplete. Furthermore, buildings 36, 21, 35, and 14, identified in the legend, are not marked on the map.

1	•	Oxygen production
5		Preliminary purification
	1402	Furnace house and switchhouse station
3		Hydrogen production and low-temperature carbonization installation; as a by-product, steam is generated
	403	"AT-Installation" (separating installation) Department (formerly RM/AT)
3b		Boilers utilizing waste gases (Abhitzkessel)
1,		Casometer
5		Hydrogen purification
	405	Rlower house, gas compressors, distillation I
6		Desulphurizing installation
7		Contact hydrogen installation
8		Tank for carbon disulphide
9		Gas compressors
11.		Injection and circulation pumps
	311	Circulation pumps
	412	Mixing house
	43.3	Mixing house, leaching installation
1.5		Purification of cooling water
	1415	Distillation I and II
1.6		Tar production (separator ? - "Schleuderei")
1.7		Tar production (separator ? - "Schleuderei")
18		Gas-fueled tar chambers
	418	Sulphuric acid recenorator
19		Electrically heated oil chambers .
20		Intermediary tanks for hydrocarbon
21		Low procesure tanks for temporary storage

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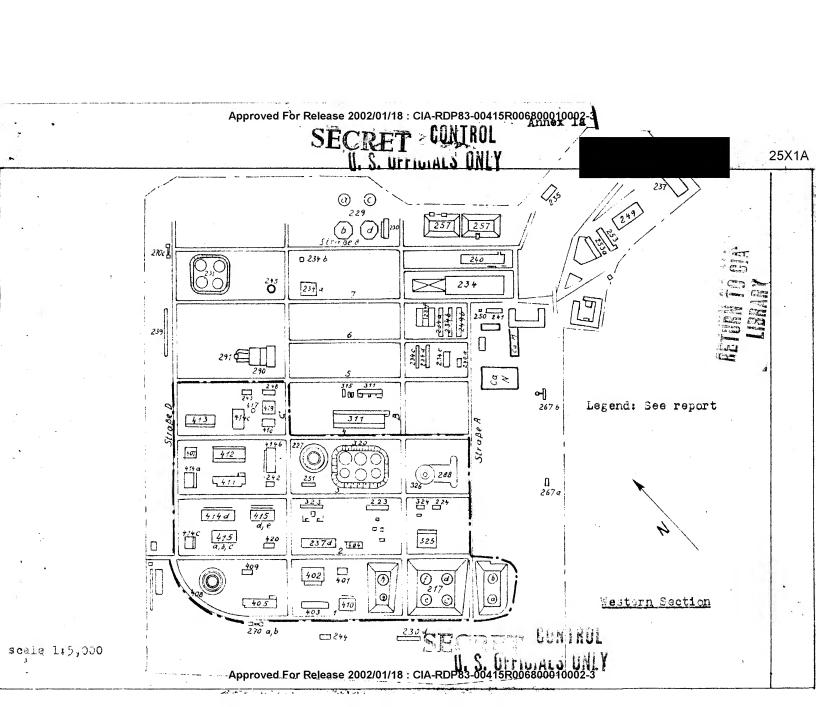
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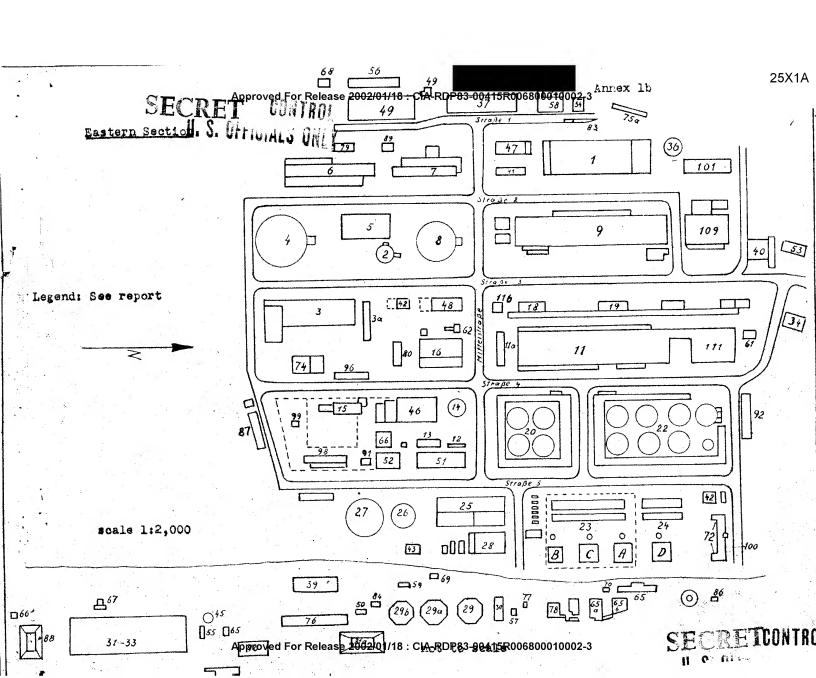
22		Temporary storage tanks
23		(Tar)Distillation I (gasoline production)
	223	Tar distillation
	323	Distillation
24		Distillation II
	55/1	Futano separating installation
25		Pumps for the circulation of the gas produced
	325	Putane fuel gas production and filling of tanks (drums)
26		Tanks for finished gasoline
27		Tanks for finished gasoline
28		Gauging installations (counter)
29		Cooling towers for condensed water
30		Water pumping station, recooling plant Wast
	230	Recooling plant West
.31		Shop where propane gas is put into drums (tanks)
32		Tank depot, large tank filling station
33		Tank depot for sales
34		Workshop
	234	Norkshop
35		Engine test stand
	235	Transportation service (engine test stand)
36		Fresh-air container
37		Main administration and central Laboratory
	237	Administration, isooctane laboratory
39		Shop where gasoline is out into drums (tanks)
	239	Shop where gasoline is put into drums (tanks)
40		Electric workshop and depot
	2140	Department of the DHD-Installation (high pressure distillation)
41 to 45		Transformer stations
46		Neustaedter basin
47		High tension switchhouse
48		Breakdown repair service (switchhouse)
	248	Breakdown repair service (switchhouse)
149		Clubhouse and administration building SECRIF/CONTROL/US OFFICIALS ONLY

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51		Hoating gas blower house
	251	Heating gas blower house
52		Water laboratory, mechanics workshop, oil testing
53		Room for electric carriages, mechanics workshop
	253	Tanks
54		Main gate, guard house
56		Witrogen pump, thickening basin
58		hotorcycle shed
61		Air purifier
65		Wood workshop, building shop and depot
70		Dust extraction plant
72		Torkshop
73		Air raid bunker
74		Ash-removing installation
75		Store for workmen
77		Folice and plant guard
78		Locker room
79		Preliminary desulphurization of water-gas, "Alkazid" installation
03		Filling of tar drums, gas production, electric workshop
83		Physician, medical station, and labor office (Arbeitseinsatz)
86		Glaziery
87		Workshop and waiting room
	288	Filling of fuel gas drums (tanks)
	290	Lead-coating, gear control platform
90		Power plant
92		Waiting room
100		Technical school, test laboratory
101		Air compressor (first stage) nitrogen supply
109		CO installation (carbon oxide installation)
111		Residue gas compression ("Ruceltgas-Kompression")

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